

Work Order ID 64706

Tuesday, December 14, 2010 1:13:19 PM



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Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Low to High Gear Conversion

Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *PP*

Date: *10-12-14*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev B								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001 "NO DART ARC OR C OF C REQUIRED"

S 11/01/03

CK for CL 10/12/21

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/12/09 SP 10

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 11/01/03

(A)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64706



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Item ID: D350-749-015

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Setup Start



Revision ID:

Item Name: Low to High Gear Conversion

Stop



Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-749-015 Location: <u>21</u> <input type="checkbox"/> PPP Rev: <u>Draft</u> <input type="checkbox"/> "NO DART ARC OR C OF C REQUIRED" <input type="checkbox"/> **ATTN: ALL ORIGINAL EUROCOPTER ARC AND <input type="checkbox"/> TAGS TO BE SHIPPED WITH KIT**								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10 11/35/10

CK 11/01/06

MF
11-01-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 64706

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

22201TK060070X

Purchased

No

120

Each

2.0000

2

2



SCREW

Location

Loc Qty

Loc Code

ST367

2

111473

2

22201TK080018X

Purchased

No

120

Each

2.0000

2

2



SCREW

Location

Loc Qty

Loc Code

ST367

2

116300

2

23112TK080X

Purchased

No

120

Each

4.0000

2

2



WASHER

Location

Loc Qty

Loc Code

ST367

4

116299

2

116373

2

350A41-1088-20

Purchased

No

120

Each

4.0000

4

4



STRIP, CHAFING, UPPER

Location

Loc Qty

Loc Code

ST

4

115359

4

10/12/29 sf

2
10/12/29 sf

2
10/12/29 sf

2
10/12/29 sf

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, December 14, 2010 1:13:24 PM

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Work Order ID: 64706

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

350A41-1089-20 Purchased No

120 Each

2.0000

2



STRIP, CHAFING, LOWER REAR



10/12/29 SP

Location

Loc Qty

Loc Code

ST

2

115359

2

2

350A41-1090-20 Purchased No

120 Each

2.0000

2



STRIP, CHAFING, LOWER FRONT



10/12/29 SP

Location

Loc Qty

Loc Code

ST

2

115359

2

2

350A41-1092-22 Purchased No

120 Each

4.0000

4



HALF CLAMP



10/12/29 M116376 SP

Location

Loc Qty

Loc Code

ST374

4

116373

4

4

ASN52320BH120N Purchased No

120 Each

2.0000

2



NUT



10/12/29 SP (1x)

Location

Loc Qty

Loc Code

ST367

2

116300

2

2

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X		D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X	D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
1	1		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1			D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1			D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1		D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
	1		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
		4	350A41-1088-20	STRIP, CHAFING, UPPER
		2	350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2	350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4	350A41-1092-22	HALF, CLAMP
		2	22201TK080018X	SCREW
		2	23112TK080X	WASHER
		2	ASN52320BH120N	NUT
		2	22201TK060070X	SCREW

CUSTOMERS REQUESTING THE ARMOR SHIELD OPTION ON CROSSTUBES SHOULD ORDER THE ABOVE CROSSTUBE/LANDING GEAR KITS WITH AN "A" EXTENSION.

I.E. D350-748-101 CROSSTUBE WITH ARMOR SHIELD = D350-748-101A
 D350-749-011 LANDING GEAR WITH ARMOR SHIELD = D350-749-011A

*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

RELEASED
 08.02.12

B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>RL</i>		
CHECKED	<i>JK</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LANDING GEAR KITS	NTS
DATE	08.02.08	COPYRIGHT © 2006 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	